



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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D3454-5

Job Sheet 206246



Part No: D3454-5

Job Qty: 12 pcs *24 pcs MK*

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/28/20

Job Tracking No:

Due Date: 2/17/20

Created By: Marie Lajeunesse

Type: SOLD *STC*

Description:

Note: DWG REV B IPP REV. A 05.11.17 New Issue EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	12 pcs	2/17/20	2/17/20	0.50	1.00	Hardinge - 1		BM 20/03/05
120	QC 8	12 pcs	2/17/20	2/17/20	0.00	0.00	QC 8 - 12		MK 20/03/06
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
							QC 8 - 76		
							QC 8 - 61		
150	Packaging 3-1 - Stock - B4B	12 pcs	2/17/20	2/17/20	0.00	0.00	Packaging 3 - 1 - B4B		MAR 06 2020 ST036 80
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B ✓		



Container No: S261173



Part: D3454-5

Job No: 206246

Serial No/Batch: S261173

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 03/05/20

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				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
				Packaging 3 - 37 - B4B		
160	QC 21 - SA	24 12 pcs	2/17/20	0.00 0.00	QC 21 - SA - 21	51036
					QC 21 - SA - 70	
					QC 21 - SA - 53	
Part Op 100 - Hardinge - 1-TURN AS PER FOLIO FA572 & DWG D3454, Descriptions: 120 - QC8- Inspect parts - second check 150 - Identify as per dwg & Stock Location: 160 - QC21- Final Inspection - Work Order Release)						
DAS 21 9-89 MAR 06 2020						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
M303R0.750	303 Round Bar 0.750	.4500 ft (.0375 ea)	100-Hardinge - 1	S232979		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Hardinge - 1	M303R0.750	0	115	0		

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.250inches + 0.005 - 0.000	0.255 0.250	0.250	VERN + PIN
2	Bushing	0.372inches + 0.000 - 0.005	0.372 0.367	0.370	MIC FL-01
3	Bushing	0.400inches + 0.005 - 0.000	0.405 0.400	0.402	VERN PJ-05
4	Bushing	0.750inches + 0.008 - 0.001	0.758 0.749	0.750	VERN
5	Bushing	0.060inches + 0.010 - 0.000	0.070 0.060	0.066	VERN

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Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube Machining ☐ Large Fab ☐ Cross tube Small Fab ☐ Finishing ☐ Eng. (Non-AW) Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering Water Jet ☐ Supplier Quality	DEPARTMENT/PROCESS	Date : _____ Sequence #: _____ QTY Affected : _____ Description Work Order Deviation	MRB (QSI042) Disposition
Completed By Lead hand / Supervisor QC / QA Coordinator				
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors		FAULT CATEGORY ☐ Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		
Other/Details:				